

TAIRILAC® AF3560

 Formosa Chemicals & Fibre Corporation - *Acrylonitrile Butadiene Styrene*
General Information
Product Description

High Flow Grade

Features: High flow, High impact.

General

Material Status	• Commercial: Active
Availability	• Asia Pacific • Europe • North America
Features	• High Flow • High Impact Resistance
Agency Ratings	• EC 1907/2006 (REACH)
RoHS Compliance	• RoHS Compliant
UL File Number	• E162823
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity ²	1.04		ASTM D792
Melt Mass-Flow Rate (MFR)			ASTM D1238
200°C/5.0 kg	5.2	g/10 min	
220°C/10.0 kg	53	g/10 min	
Melt Mass-Flow Rate (MFR)			ISO 1133
200°C/5.0 kg	5.2	g/10 min	
220°C/10.0 kg	53	g/10 min	
Molding Shrinkage - Flow (0.126 in)	4.0E-3 to 7.0E-3	in/in	ASTM D955
Molding Shrinkage (0.126 in)	0.40 to 0.70	%	ISO 2577
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ³ (73°F)	6540	psi	ASTM D638
Tensile Stress (73°F)	6240	psi	ISO 527-2/50
Flexural Modulus ⁴ (73°F)	341000	psi	ASTM D790
Flexural Modulus ⁵ (73°F)	247000	psi	ISO 178
Flexural Strength ⁴ (73°F)	11200	psi	ASTM D790
Flexural Stress ⁵ (73°F)	8410	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F, 0.157 in)	6.7	ft·lb/in ²	ISO 179
Notched Izod Impact (73°F, 0.250 in)	2.2	ft·lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 73°F)	109		ASTM D785
Rockwell Hardness (R-Scale, 73°F)	109		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load ⁶ (264 psi, Unannealed, 0.250 in)	183	°F	ASTM D648
Deflection Temperature Under Load ⁶ (264 psi, Annealed)	205	°F	ASTM D648
Deflection Temperature Under Load ⁶ (264 psi, Annealed, 0.157 in)	196	°F	ISO 75-2/A
Vicat Softening Temperature	199	°F	ASTM D1525 ⁷
Vicat Softening Temperature	199	°F	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 to 0.12 in)	HB		UL 94

Processing Information


Injection	Nominal Value	Unit
Drying Temperature	158 to 176	°F
Drying Time	2.0 to 3.0	hr
Mold Temperature	104 to 176	°F
Injection Pressure	8530 to 15600	psi

Notes

¹ Typical properties: these are not to be construed as specifications.
² 23°C
³ 2.0 in/min
⁴ 0.59 in/min
⁵ 0.079 in/min
⁶ 120°C/h
⁷ Rate A (50°C/h), Loading 2 (50 N)

